

CS34F, FCS34F Lace White Frame			
Reference Number	Part #	Description	Notes
03	1000434949	Arm Rest set;;left up;;CS34;;	
04	1000434953	Arm Rest set;;right up;;CS34;;	
05	1000435288	E-port Fixing Plate Set;;;;;CS34;	
07	1000229943	shield set;;left;CS21	
08	1000229944	shield set;;right;CS21	
10	1000212922	SPROKET SET;FRONT;CS17;	
11	1000212923	SPROKET SET;REAR;CS17;	
12	1000400164	Transmission system Set;;;;CS29;	Use for Frames mfg before Sept '22. See "ClimbMill Improvements".
12	1000474011	Transmission system Set;;;;CS34;;	Use for frames mfg in or after Sept '22. See "ClimbMill Improvements".
15	1000400243	Adjustment set;;;;Transmission system;CS2	
16	1000400045	Safety Switch Set;;;;CS29;	
21	1000212516	Pulley Set;;CS17;;	
22	1000522137	Service Set;Wheel;;POLY-V Belt;CS34;;	Upgrade kit - see ClimbMill Improvements (NB-2009002).
22	1000505163	Fly Wheel Set;;;;CS34;;	
23	1000217719	Idler Set;Transmission;CS17;;	
24	1000445353	Poly-V Pulley Set;;;;CS29;	
57	1000437106	Hand Pulse Set;Quickly Key;left;;CS34;	
58	1000443649	Hand Pulse Set;Quickly Key;right;;CS34;;	
AB12	1000229851	Frame set;;right;CS21	
AB13	1000229854	Frame set;;left;CS21	
AG15	1000328456	Arm Rest set;;L;painting;F75 D2 DH042;Rh	
AG16	1000400112	Arm Rest set;;R;painting;F75 D2 DH042;Rh	New arm rest set design. If part for a unit that was mfg BEFORE January 2023, also order the new safety key set AG26. (See "ClimbMill Improvements" for more information.)
AG21	1000433352	Pulse Sensor Set;Grip;left;;EP631;	
AG22	000088923	Bottle Holder Set;Console Mast;ABS/PA746;BL	
AG25	1000433338	Quick Key Set;;left;;CS3;	
AG26	1000400121	Safety Switch Set;handlebar;;70(TKP,H663	Old safety key set. Used in production BEFORE January 2023. (See "ClimbMill Improvements".)
AG26	1000476921	Safety Key Set;Arm Rest;;;;CS34;;	New safety key set. Used in production starting in January 2023. (See "ClimbMill Improvements".)
AG26	1000443648	Quick Key Set;;right;;CS33;	
AP56	1000402662	Photo Interrupter Set;;;;CS29;	
AR1	1000212922	SPROKET SET;FRONT;CS17;	
AR10	1000403378	Connect Axle;Brake Set;;Black Oxide;CS2	
AR15	1000400251	pedal arm set;;welding;Zinc;CS29;	
AR16	1000400293	Stopper set;chain;;welding;BED;CS29;	
AR2	1000212923	SPROKET SET;REAR;CS17;	
B07	1000203797	Ring;Guide Rail	
B12	1000203482	Top Guide Rail;Transmission;;S541;ANTIRUST	
B22	1000203799	Bottom Guide Rail;Transmission;;S541;ANTIRUST	
B37	0000905070	SCREW;SET;M8X1.25PX20L;;;;BZN;;	
B38	1000454311	Screw;Socket Head;M8x1.25Px95L-30L;;Hex	
B39	004884-00	Nut;Hex;M8X1.25P	
B43	004983-A	Insert Nut;Hex;NKHS-8125-2.5(M8x1.25P)	
B45	004984-A	Insert Nut;Hex;NKHS-580-2.5(M5x0.8P)	
B55	004926-00	Nut;Nylon;M8x1.25P	
B56	1000351694	Spacer;Rail;;A;	
B61	1000203804	Safety plate;right;CS17	
B62	1000203803	Safety plate;left;CS17	
B63	0000085362	Screw;SH;M8X1.25PX20L;;HS;;BAN;;	
B65	020101-00	Screw;Hex Socket;Round;M8x1.25Px55L;Black Zinc	
B71	000094929	Cap;Stabilizer;Left-Front;ABS/PA757;P804	
B72	004385-00	Screw;BH;M5X0.8PX12L;;PH;;BAN;;	
B73	000095100	Cap;Stabilizer;Right-Front;ABS/PA757;P80	
B75	000041-AA	Transport Wheel	
B76	020069-00	Screw;SH;M8X1.25PX12L;HS;BP;G12.9;	
B77	005042-00	Washer;Flat;8.2X30.0X2.0T;Black Zinc	
B78	005220-00	Washer;Wavy;20.7x29.1x.3T	
B85	005145-A	Washer;Flat;8.2x19.0x2.0T;Black Zinc	
B86	004844-00	Set Screw;M6X1.0PX16.0L	
B87	1000100780	Screw;Hex Socket;BH;M6x1.0Px16L;Cr Plate	
B90	1000226844	Rubber Pad;PIB;NBR(BL);CS17;	
B91	004385-00	Screw;BH;M5X0.8PX12L;;PH;;BAN;;	
B94	1000400255	Fixing Plate;Push Shank;;SPHC;3.0T;BED;C	
B95	020069-00	Screw;SH;M8X1.25PX12L;HS;BP;G12.9;	
C11	004979-00	Insert Nut;Hex;NHS-8125-3.0(M8x1.25P)	
C12	1000441878	Handlebar Connect Block;;painting;;Flat	
C13	004984-A	Insert Nut;Hex;NKHS-580-2.5(M5x0.8P)	
C15	1000400074	Screw;TH;M5X0.8PX15L-7.4L;;Hex Socket;St	
C17	000084630	Safety Switch;R13-69;TMS01;	
C18	000095641	SCREW;RND;#X4.0X1.34PX8L(HI-LO);PH;BZN;	
C19	1000458945	Screw;Socket Head;M5x0.8Px35L;;Hex Socke	
C20	1000203749	Plastic Sleeve;Console MAST;PVC;80393	
C21	1000435251	Cover;Console;back;ABS PA746;Gray/80435;	
E04	1000203697	Axle, Central;S45C;CHM;PEDAL;Short;	
E05	1000229018	Axle, Central;SCM440;CHM;PEDAL;Long;	
E06	1000352533	Space Ring;Pedal;;POM;BL/Black C;;CS23;	
E07	004071-00	Bearing;Ball;608ZZ;TPI	
E08	005373-00	Clamp;E-Shaped;E-6;	
E09	1000424945	Washer;Flat;Diam.8.2xDiam.16.0x1.2T;;Chr	
E10	1000229060	Snap Ring;X STYLE;CS17;	
E20	1000203753	Pedal Step;Upper	
E21	1000203754	Pedal Step;Lower	
G10	1000229894	Connect Plate,Kettle Rack,ABS 746,BL/Bla	
G18	1000435257	H/P Sensor Wire;;Left;;;;1000(TKP,H6630	
G19	1000435294	H/P Sensor Wire;;Right;;;;1000(TKP,H663	
G37	1000383538	Screw;Button Head;M4X0.7PX8L;;Phillip;St	
G40	1000400108	Screw;Button Head;M3X0.5PX12L;;Phillip;S	
G45	1000374391	Screw;Button Head;M5X0.8PX10L;;Phillip;S	
N01	1000449533	Safety Key Cover-Extrawork;;Print;;CS29	
N02	1000449535	Cover;Safety Key;;ABS/PA757;BL/Black C;;	
N25	1000434722	Key;Quick;L;2KEY;CB96;	
N26	1000434749	Key;Quick;R;2KEY;CB96;	
N49	1000433358	Quick Key Base;;left down;ABS PA746;BL/B	
N50	1000433359	Quick Key Base;;right down;ABS PA746;BL/	

CS34F, FCS34F Lace White Frame Parts Cont'd

Reference Number	Part #	Description	Notes
Not Shown	1000441058	Hardware Set;;;Service BOM;CS34/CS35;;	
Not Shown	1000472370	Fixing Plate;Sensor;;Zinc Plate;1.5T;;CS	See notes by part 1000472367.
Not Shown	1000472372	Sensor Set Wire;;;;;1350(K2T-4MNo(IR)+	See notes by part 1000472367.
Not Shown	004350-00	Screw;Phillip;BH;M3x0.5Px6L	See notes by part 1000472367.
Not Shown	004901-00	Nut;Hex;M12x1.75P;Zn-BL	For foot pad
Not Shown	1000473321	External Power Wire Set;;;;;US;;10004733	
Not Shown	1000520938	Foot Pad;Adjust;;;;;M12x57H;GM1270;For us	On AB12/13
P01	1000435295	Digital COMM Wire;;;;;2050(MOLEX,50-57	
P02	1000480789	LCB;ECB;;H001;GD MCU;S109;JIS;CS29;	
P04	1000206794	Wire;ECB LOAD;1650(JST,VHR-4N+TKP HL20P-	
P05	000080701	Cable Clamp;KSS UC-04	
P06	1000446802	TV Signal Wire;;;;;1900(FM-0086-NBG7x2	
P10	1000207951	Fixing Plate;Fan;LCB;SPHC;WZN;CS17;	
P13	1000209863	Speed Feedback Set Extended Wire;1350L(JST	
P14	1000203645	E-Port Fix Plate Set;US;CS17	
P17	065248-A	TV Coax Adaptor;Female;F-A028-NBX7-C	
P18	1000435324	Network Signal Extension Wire;;;;;1900	
P20	1000437107	Power Wire;;;;;2000(TKP,H6630R-1x5)x2;	
P22	069859	Filter Board	
P24	1000448258	Power Wire;;;;;190+190(KST,DFNYD2-250	
P27	1000435292	Pulse Connect Wire;;;;;1450(TKP,H6630R	
P28	1000435293	H/P Extension Ground Wire;;;;;1800[5.	
P30	000093219	Jacket;PVC;ASX-03-F;US;EP79	
P31	1000483165	Proximity sensor connected wire;;;;;14	
P32	1000400080	Safety Switch Cable;;;;;200(KST,DFNYD1-	
P33	000082875	Screw;BH;M3X0.5PX20L;;PH;;BZN;;	
P34	000093508	GND Wire;Filter;200(KST FLDNY2-250kz+GE	
P35	004448-00	SCREW;SH;M5X0.8PX10L;HS;BZN;G12.9;	
P40	004447-AC	SCREW;SH;M5X0.8PX12L;CT;HS;;BAN;;	
P43	000083692	Washer;TOOTH;M5.3X10X0.6;Nickel	
P44	086310	Screw;BH;M5X0.8PX75L;CT;PH;;NKL;;	
P45	004889-00	Nut;Hex;M5x0.8P;Nickel	
P46	1000448775	Ferrite Choke;Snap-Together;;;Lian Cih;F	
P49	000859-00	Hole Plug;Nylon66;HP-8;Black	
P51	1000472367	Sensor Wire Set;;;with fixed plate;CS34	
P52	1000309599	Fixing Plate;Sensor;;Zinc Plate;1.5T;;CS	
P53	004334-00	ROUND PHILLIP SCREW M3X12L	
P54	004404-00	Screw;Phillip;BH;M4x0.7Px8L;;Zn-BL	
P56	000094431	Fan;Cooling;FD128025LB;DC 12V/0.1A;T7000	
P60	1000484748	Power Extension Wire;;;;;2000+200(WST,	
P67	1000400157	Safe Switch Extension Wire;;;;;urgent;;1	
P68	1000400159	Safe Switch Extension Wire;;;;;1500+17	
P70	1000514293	Limit Switch Wire;;;;;630(TAIWAY,DM-VM	
Q01	1000309602	Side Cover;;left;ABS/PA7565;Gray/80435;;	
Q02	1000309608	Cover;;right;ABS/PA7565;Gray/80435;;CS23	
Q05	1000309615	Cover;Frame;up;ABS/PA7565;Gray/80435;;CS	
Q06	1000309616	Decorate Cover;;front;ABS/PA7565;Gray/80	
Q07	1000309617	Cover;;front;ABS/PA7565;Gray/80435;;CS23	
Q08	1000350050	Cover Plate;;;PP;BL/Black C;;CS24;	
Q11	1000309660	Fixing Plate;TRANSMISSION;;painting;;Fla	
Q12	1000448890	Cover;;ABS/PA7565;Gray/80435;ABS/PA746H	
Q13	1000211386	Side Rail;L;;CS17;	
Q14	1000209821	Side Rail;R;CS17;	
Q20	1000309609	Repair Cover-Extrawork;;left;Print;;CS23	
Q21	1000309612	Repair Cover-Extrawork;;right;Print;;CS2	
Q23	1000203821	Pin;CS17;SR-07C-N2B BL;PINGOOD;CS17	
Q24	038449-A	Clip;Tapped Hole;FE;M5;YZN	
Q25	1000203752	Pin Set;	
Q31	1000229897	End Cap;;left;ABS/709;BL/Black C;CS21	
Q32	1000229898	End Cap;;right;ABS/709;BL/Black C;CS21	
Q34	1000400116	Cover;Safety Key;;ABS/PA757;BL/Black C;;	
Q41	1000309603	Fixing Bracket;U Shape;;POM+GF;BL/Black	
Q43	1000309606	Fixing Plate;LOW ROW;;painting;;Black4;C	
Q51	1000231078	SCREW;BH;7X5X1.6PX12L(HI-LO);PH;BZN;	
Q52	004359-00	Screw;Phillip;BH;M4x0.7Px10L;Gap;	
Q72	004447-AC	SCREW;SH;M5X0.8PX12L;CT;HS;;BAN;;	
Q73	1000304478	Screw;Button Head;M5x0.8Px12L;;Phillip;	
Q74	004385-AD	Screw;Button Head;M5x0.8Px12L;Cutting;Ph	
R04	1000203521	Sprocket;Transmission;;16T;	
R05	1000400172	Pulley;POLY-V;Oil;SS41;J10Diam.55;CS29;	
R06	1000403367	Axle;Transmission;;S45C;NKL;CS29;	
R14	1000217581	AXLE;IDLER;S45C;WZN;CS17;	
R15	020478-00	Washer;Flat;10.2x20.0x2.0T;Black Zinc	
R17	005366-00	C-Clip;External;S-25	
R20	000089637	Pulley;Poly-V;;FC25;J8198;;S70	
R21	004077-A2	Ball Bearing;6004ZZ;20X42X12T;;SKF;;	
R22	1000217419	Electro Magnet;20VDC/1.2A;CS17;	
R23	1000218699	Belt;Poly-V;FLEXONIC BELT;948J8;	ECB belt
R24	1000221250	Sealed Chain;Transmission;;40-82L 1 C/L;	
R25	1000221250	Sealed Chain;Transmission;;40-82L 1 C/L;	
R27	1000212923	SPROKET SET;REAR;CS17;	
R29	067629-00	Inner axis ferrule;12.0;12x5.5x15.75L	
R30	004465-00	Screw;Hex Socket;Round;M6x1.0Px12L;;Zn-B	
R31	004475-00	SCREW;SH;M8X1.25PX15L;;HS;;BZN;;	
R32	005045-00	Washer;Flat;8.2x22x3.0T	
R33	005042-00	Washer;Flat;8.2X30.0X2.0T;Black Zinc	
R34	004882-00	Nut;Hex;M5X0.8P	
R35	1000230607	SCREW;SH;M10X1.5PX35L;;HS;;BZN;;	
R37	005010-00	Washer;Spring;10.75x17.2x2.16t	
R39	1000206793	Fan;DC FAN;12V;0.1A;FAAN;	
R40	035695-AB	Screw;BH;M4X0.7PX30L;;PH;;BAN;;	
R41	1000203934	Bracket;Actuator;;SPHC;BED;CS17;	
R43	1000494769	Belt;POLY-V;;390P-J10;;HUTCHINSON	Drive belt
R44	000086127	Nut;HEX;M10X1.5P;10	
R45	1000403381	DC Brake;;SAB-0.8-09J,24VDC,1A,20Nm;;CS	Red handle. (This part replaces the DC brake with a yellow handle - See "ClimbMill Improvements" for more information.)
R45	1000472418	DC Brake;;SAB-0.8-10J,24VDC,1A,12Nm;CS34	Yellow handle
R46	1000209818	Ring;SS41;WZN;;-	

CS34F, FCS34F Lace White Frame Parts Cont'd

Reference Number	Part #	Description	Notes
R47	020478-00	Washer;Flat;10.2x20.0x2.0T;Black Zinc	
R48	1000226890	SCREW;SH;M5X0.8PX8L;MT;HS;G12.9;BZN;	
R50	004558-AA	Screw;SH;M5X0.8PX50L;;HS;BZN;;	
R52	020005-00	Screw;Phillip;Round;M3x6L;;Zn-BL	
R53	1000400173	coded disc;;SECC/1.0T/105x32(80);;;CS2	
R54	1000207952	Screw;SH;M5X0.8PX60L(TREAD 23L);MT;HS;G1	
R58	004458-00	Screw;Hex Socket;Round;M5x0.8Px12L;BED;	
R60	005354-00	C-Clip;Internal;R-42	
R61	004462-00	Screw;Round;Hex Socket;M6x1.0Px15L;Chromed	
R63	1000354827	Clamp;Push Tie;KSS/KWS-2L;;;	
R68	1000444250	Fixing Base;Spring;;Powder metallurgy;;C	
R69	1000400248	Spring;Compression;A/Diam.7.5XDiam.49.2X	
R70	1000400249	Spring;Compression;B/Diam.1.8XDiam.15X55	
R71	1000400250	Spring;Compression;C/Diam.1.3xDiam.14.2x	
R74	1000400253	Limit Pin;;;SS41;Zinc;CS29;	
R76	1000400294	Bracket;Push Shank;;SPHC;3.0T;BED;CS29;	
R77	1000400030	SLEEVE;;;STKM11A;;CS29;Diam.12.2XDiam.8.	
R78	004706-A	Screw;TH;M6X1.0PX16L;;HS;;BZN;;	
R82	1000400259	Location Pin;;;SCM440;;CS29;Diam.8X150L;	
R84	005207-A	Washer;Flat;Diam.20.2xDiam.30.0x2.0T;Tef	
R85	1000400270	casing;Transmission system;SS-316N1-25;;	
R91	004096-00	BEARING;ONE-WAY;HFL2026 OR FCB-20;;;INA;	
R92	004942-00	Nut;Nylon;M10x1.5P;Black Zinc	
R93	004483-00	Screw;Round Hex Socket;M8x1.25Px25L	
R94	1000231496	WASHER;FLT;Diam.5.0XDiam.12.0X1.0T;;BAN;	
R95	004523-00	Screw;Hex Socket;Round;M8x1.25Px40L;Adhe	
R96	1000403369	Space Ring;;;;;CS29;	
R97	004541-AC	Screw;Hex Socket;Round;M8x1.25Px45L;Chromed	
R98	020059-00	Screw;Hex Socket;Round;M4x0.7Px10L;BED;	
R99	005147-A	Washer;Flat;4.2x15.0x1.5T	
V11	1000424575	Warning Label;;;PVC;;;CS29;	
V13	0000094371	Decal;Warning;finger;A5x-03;US;EP79	
V17	006078-00	Decal;Grounding;TM08	
Z21	1000402136	Screw;Socket Head;M8x1.25Px25L;;Hex Sock	
Z22	1000212092	Screw;SH;M8X1.25PX35L;MT;HS;SST;-;	
Z24	1000221249	Washer;FLT;8.0X16.0X1.0T;SST;-;;	
Z25	1000226252	Screw;SH;M8X1.25PX16L;MT;HS;SST;-;	
Z31	1000356178	Screw;Round Head;M8x1.25Px20-15L;Machine	
Z32	1000430346	Washer;Special;Diam.8.2xDiam.20.0x4-6T;5	
Z34	1000388973	Screw;Socket Head;M5X0.8PX10L;;Hex Socke	
02	1000451605	console mast set;;;Lace White;CS34F;;	
AB1	1000400024	Frame Welding Set;;;painting;F75 D2 DA23	
AC1	1000451606	Console Mast Set;;;painting;;Lace White;	
AC6	1000459564	fixing base-Extrawork;Safety Key;;Paintl	
AG13	1000434954	Handlebar-Extrawork;;right up;Dipping;;C	
AG14	1000434950	Handlebar-Extrawork;;left up;Dipping;;CS	
AR3	1000400166	Driver Set-Extrawork;;;milling;;CS29;	
C07	1000410187	Accent Plate;TV-MOUNT;;painting;;Lace Wh	
G20	1000433347	Sensor Grip;;right;NYLON PA6;BL/Black C;	
P09	1000435715	Fixing Plate;E-PORT;;painting;;Flat Blac	
P78	1000461244	Fixing Base Set;Power supply;;;TMS38;;	
R12	1000505164	Flywheel Set;;f214;;FC25;CS29;	
R13	Order Kit 22	Pully;Small;CS34;	
Z2	1000400174	Fly Wheel Set;;;CS29;;	Discontinued
AR1	1000203793	Sprocket Set;Top;PAINTING;;-BL	Discontinued
AR2	1000203794	Sprocket Set;Bottom;PAINTING;;-BL\\ D/C, NO REPL: Part will show as c	Discontinued
B91	004385-AE	Screw;Phillip;BH;M5x0.8Px12L;BED;Gap;	Discontinued
Not Shown	0000095638	Foot Pad;Adjustable;M12X58H;12.9;EP304;	Discontinued - On AB12/13
P02	1000400262	LCB;ECB;;H001;S003;JIS;CS29;	Discontinued
P06	1000435311	TV Signal Wire;,,,,,;1900(38P008-51T7-Ax	Discontinued
P14	1000209864	AC Power Socket Wire;CS17;	Discontinued
P31	1000210491	Wire;Proximity Sensor Set;OTHER;BLACK;OT	Discontinued
P54	070248	SCREW;SH;M4X0.7PX8L;;HS;;BZN;;	Discontinued
R08	1000203525	PULLEY;POLY-V;FC25;;110Diam.200;ROHS; \\ D/C - Part will show as ord	Discontinued
R15	020477-00	Washer;Flat;10.2X20.0X2.0T;Black Zinc	Discontinued
R18	004990-00	Key;Round;Dual End;6X6X16L - D/C, NO REPL Part will show as orderab	Discontinued
R24	1000432542	Sealed Chain;Transmission;;40-82L 1 C/L;	Discontinued
R25	1000432543	Sealed Chain;Transmission;;40-24L/K(P25.	Discontinued
R26	1000217582	Bushing;SS41;NKL;IDLER;	Discontinued
R27	1000230371	BEARING;PLB;LCP204-LLU;20(NKB);	Discontinued
R36	1000350726	Supt Base;TRANSMISSION;;painting;;Flat B\\ D/C, NO REPL: Part will sh	Discontinued
R43	1000217580	Belt;Poly-V;FIBERGLASS;390PJ10-FG;	Discontinued
R95	020084-00	SCREW;SH;M8X1.25PX40L;HS;;;	Discontinued
Z33	1000211360	Screw;SH;M8X1.25PX20L;MT;HS;SSTSUS304;	Discontinued